



BACKGROUND OF THE INVENTION

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The present invention relates to a structure of a power train system comprising an engine, an electric rotary machine (hereinafter, one primarily used for driving is called as an electric motor, one primarily used for generating power and starting an engine is called as a power generator and one used for driving and generating power with generally the same frequency to each other is called as a motor generator), and a gear change mechanism, and more particularly to a power transmission apparatus for improving a transmission efficiency of a power train system.

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In view of a problem of global environment, it becomes important to establish a hybrid control system for motor vehicles, in which a great reduction of specific fuel consumption can be expected.

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In JP-A-10-217779, there is disclosed an integrated hybrid power transmission apparatus constituted by a single electric rotary machine, a speed change gear mechanism and a clutch mechanism. The apparatus disclosed in the publication is so constituted that the gear change mechanism having the electric rotary machine and the clutch mechanism is integrally contained in a housing of the power transmission apparatus to make the power train system compact and

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Third, since the drive system is so constituted that the electric rotary machine is driven by the engine, an inertia torque of the rotor of the electric rotary machine is exerted on the engine side as a load. Thus, during running under the engine drive, in order to correctly execute an acceleration command from the driver, it is necessary to generate an additional torque for canceling the inertia torque in the engine side as well as the torque corresponding to the acceleration command. This poses a problem that the specific fuel consumption is deteriorated in order to improve a driving performance.

Accordingly, an object of the present invention is to improve a transmission efficiency, reduce a specific fuel consumption of a vehicle and make a drive system compact, in a power transmission apparatus constituted by a gear change mechanism having an electric rotary machine and a clutch mechanism.

~~805~~ With respect to the first problem, it is effective to dispose a mechanism of mechanically

reducing a gear change shock in place of employing an electric drive force such as an electric rotary machine for reducing the gear change shock. Accordingly, the invention is of a power transmission apparatus of motor vehicles, which has an engine, a gear change apparatus arranged between the engine and a vehicle drive shaft, an electric rotary machine connected to an output shaft of the engine and the vehicle drive shaft via the gear change apparatus, and a clutch arranged between an input shaft and an output shaft of the gear change apparatus and regulating a transmission torque between the input and output shafts. According to the clutch, it is possible to reduce the gear change shock generated during the gear change operation without arranging the electric rotary machine in the drive wheel side of the gear change apparatus.

Preferably, the power transmission apparatus of motor vehicles comprises the clutch mounted on a gear of a minimum gear change ratio in the gear change apparatus. By mounting the clutch on the gear of the minimum gear change ratio (i.e. the high speed side gear), it is possible to meet any change of rotation speed before and after the gear change operation.

With respect to the second problem, the following technique will be possible. That is, in the hybrid vehicle, in order to improve the specific fuel consumption of the engine, there may be a case of stopping the engine when stopping the vehicle and using

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## BRIEF DESCRIPTION OF THE DRAWINGS

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the invention.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS OF THE  
PRESENT INVENTION

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Fig. 1 is a schematic view showing a whole  
5 drive system of motor vehicles according to a first  
embodiment of the invention. Reference numeral 1  
denotes an engine and 11 a motor generator which outputs  
a kinetic energy by an electric energy provided from a  
battery 13 and which converts an applied kinetic energy  
10 into an electric energy to store into the battery 13.  
Reference numerals 21 denote a wheel and 23 a wheel  
axle.

Reference numeral 5 denotes a gear generally  
called as a high speed drive gear, and 15 a gear  
15 generally called as a high speed driven gear which  
engages with the high speed drive gear 5. The high  
speed drive gear 5 is fixed on a transmission input  
shaft 4.

Reference numeral 6 denotes a gear generally  
20 called as a low speed drive gear, and 16 a gear  
generally called as a low speed driven gear which  
engages with the low speed drive gear 6. The low speed  
drive gear 6 is fixed on the transmission input shaft 4.

Reference numeral 7 denotes a gear generally  
25 called as a middle speed drive gear which is fixed on  
the transmission input shaft 5. Reference numerals 18  
denote a gear generally called as a middle speed driven

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operating modes. Here, with respect to the gear change  
dog clutch 17, a state that it engages with the low  
speed driven gear 16 is defined as a 1st position, a  
state that it engages with the middle speed driven gear  
5 18 is defined as a 2nd position, and an "OFF" state  
thereof is defined as an N (neutral) position.

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Table 1 Explanation of Operation Modes

No.	Mode	Operation State	Start Clutch	High Speed Multi-Plate Clutch	Gear change Dog Clutch	MG Dog Clutch	Notes
1	Stop	Idling power Generation	ON	OFF	N	ON	Engine Start
2		Idling stop	OFF	OFF	1 <sup>st</sup>	ON	
3	M/G Running	Reverse	OFF	OFF	1 <sup>st</sup>	ON	Negative Rotation
4		Low Vehicle Speed (First Speed)	OFF	OFF	1 <sup>st</sup>	ON	Regeneration Brake
5		Middle Vehicle Speed (Second Speed)	OFF	OFF	2 <sup>nd</sup>	ON	
6		High Vehicle Speed (Third Speed)	OFF	ON	N	ON	
7	Engine Running	Low Vehicle Speed (First Speed)	ON	OFF	1 <sup>st</sup>	OFF	Assist, Power Generation and Regeneration
8			ON	OFF	1 <sup>st</sup>	ON	
9		Middle Vehicle Speed (Second Speed)	ON	OFF	2 <sup>nd</sup>	OFF	
10			ON	OFF	2 <sup>nd</sup>	ON	Assist, Power Generation and Regeneration
11		High Vehicle Speed (Third Speed)	ON	ON	N	OFF	Assist, Power Generation and Regeneration
12			ON	ON	N	ON	

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*AB* First, a description will be given of a control method in the stop mode. At a time of idling power generation (No. 1 in Table 1), the start clutch 3 is set to "ON", the high speed multi-plate clutch 14 is set to "OFF", the gear change dog clutch 17 is set to the N (neutral) position, and the motor generator dog clutch 9 is set to "ON". Accordingly, the torque from the engine 1 is transmitted to the motor generator 11 via the middle speed drive gear 7 and the motor generator driven gear 8, and it is possible to generate power while idling the engine 1 in a state that the vehicle stops. Further, in order to realize a smooth start from this state, it is necessary to start the vehicle while slipping the high speed multi-plate clutch 14. After starting, the high speed multi-plate clutch 14 is quickly disengaged, the transmission input shaft 4 and the transmission output shaft 19 are synchronously rotated by using the motor generator 11, an electronically controlled throttle 22 and the like, and the gear change dog clutch 17 is set to the 1st position. At this time, in the case that the gear change ratio of a gear stage having the multi-plate clutch arranged is small, there is a risk that the engine stops without starting. In this case, the engine is prevented from stopping at a time of starting by increasing the torque of the motor generator 11. Further, as another starting method, there is a method of first setting the start clutch 3 to "OFF", thereafter controlling the motor generator 11 so as to synchronously rotate the transmission input shaft 4 and the transmission output shaft 19, engaging the gear

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change dog clutch 17 with the 1st position, and starting to the torque of the engine 1 while slipping the start clutch 3 as conventionally known or starting by the motor generator 11.

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Next, a description will be given of a control method at a time of idling stop (No. 2). The idling stop can be performed by setting the start clutch to "OFF" from the state of the idling power generation (No. 1) and stopping a fuel supply to the engine 1. At this time, it is necessary to set the gear change dog clutch 17 to the 1st position for realizing a smooth start from the idling stop. When starting, it is possible to employ a method of starting according to the torque of the motor generator 11 and a method of starting according to the torque of the motor generator 11 and push-starting the engine 1. In the case of push-starting the engine 1, it is necessary to control the rotational speed of the engine 1 within a range capable of starting while slipping the start clutch 3. Further, in the case of push-start, it is significantly effective to utilize an engine with electromagnetic drive type intake and exhaust valves. In the conventional type of engine in which the intake and exhaust valves are opened and closed by rotating a cam shaft, there is a cylinder at which the intake and exhaust valves are closed when the engine stops and this generates a great load, so that it is necessary that the motor generator 11 generates a great torque when push-starting. On the

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invention, the gear trains are reduced to one pair. Accordingly, a transmission efficiency when generating power by the engine 1 can be improved and the specific fuel consumption can be further reduced.

5 *sub a2* Fig. 2 is a schematic view in the case of accelerating the vehicle in a state of running by the drive force of the engine. A dotted thick line in Fig. 2 shows a transmission course of the torque. As an example, a case of engaging the start clutch 3 and  
10 engaging the gear change dog clutch 17 with the low speed driven gear 16 is supposed. At this time, the torque of the engine 1 is transmitted to the transmission output shaft 19 via the low speed drive gear 6 and the low speed driven gear 16. Here, in the  
15 case of accelerating the vehicle, since the motor generator 11 is intercepted from the transmission input shaft 4 by the motor generator dog clutch 9 and the inertia torque of the motor generator 11 can be reduced, it is not necessary to increase the torque of the engine  
20 1 and the specific fuel consumption can be reduced at a time of acceleration.

Figs. 3 and 4 are schematic views in the case of changing speed from the first speed drive state in Fig. 3 to the second speed drive state. When the  
25 vehicle speed becomes in the gear change state, the gear change dog clutch 17 is made in the disengaged state so as to disengage a connection between the low speed driven gear and the transmission output shaft 19 as

shown in Fig. 4. At the same time, the torque of the engine 1 is transmitted to the transmission output shaft 19 via the high speed driven gear 15 by controlling the hydraulic actuator 24 so as to press the high speed multi-plate clutch 14. The torque of the engine 1 is transmitted to the wheel axle 23 due to the pressing force of the high speed multi-plate clutch 14 so as to become a drive torque for the vehicle, and the rotational speed of the engine 1 is reduced due to the increased load of the engine 1 because the gear change ratio is reduced by the high speed driven gear, so that the gear change ratio between the transmission output shaft 19 and the transmission input shaft 4 becomes close to the gear change ratio of the second speed from the gear change ratio of the first speed (in the direction of becoming small). At this time, the torque of the engine 1 is transmitted according to a transmission course from the engine output shaft 2 to the transmission output shaft 19 successively through the start clutch 3, the transmission input shaft 4, the high speed drive gear 5, the high speed multi-plate clutch 14 and the high speed driven gear 15. Here, when the gear change ratio between the transmission input shaft 4 and the transmission output shaft 19 becomes the gear change ratio of the second speed, the gear change dog clutch 17 engages with the middle speed driven gear 18 so as to engage the middle speed driven gear 18 with the transmission output shaft 19 as shown in Fig. 4.

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As mentioned above, the first speed is disengaged at a time of gear change so as to become the neutral state, however, at this time, since the torque of the engine 1 is transmitted to the wheel axle 23 by the high speed multi-plate clutch 14, the high speed drive gear 5 and the high speed driven gear 15, it is not necessary that the driver returns the acceleration pedal (that is, it is not necessary that the torque and the rotational speed of the engine 1 are adjusted). According to this structure, it is possible to change speed of the gear transmission while accelerating the vehicle. On the contrary, in the case that the driver returns the acceleration pedal and controls the electronically controlled throttle 22 so as to narrow the throttle during the driving, a rotational synchronization between the transmission input shaft 4 and the transmission output shaft 19 by the high speed multi-plate clutch 14 becomes early (the rotational

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generator output shaft 10. The other structures are the same as those shown in Fig. 1, the same reference numerals as those in Fig. 1 are provided to the same elements in Fig. 5, and a description thereof will be omitted. Further, when employing the structure, there is a disadvantage that the motor generator 11 is rotated in an accompanying manner when running according to the engine 1 in the drive mode No. 9 shown in Table 1, however, it is possible to disengage the motor generator 11 when running according to the engine 1 in the other drive modes, and since the inertia torque of the motor generator 11 can be reduced in the case of accelerating the vehicle, it is not necessary to increase the torque of the engine 1, whereby the specific fuel consumption can be reduced when accelerating.

Fig. 6 is a schematic view of a whole of an automobile system according to a third embodiment of the invention. This system corresponds to a structure in which a low speed multi-plate clutch 27 and a middle speed multi-plate clutch 17c are respectively arranged with respect to the low speed driven gear 16 and the middle speed driven gear 18 in place of the gear change dog clutch 17 and a motor generator multi-plate clutch 9c is arranged in place of the motor generator dog clutch 9, in the structure shown in Fig. 1. Also in this structure, it is possible to realize the same effect as the effect of engaging and disengaging the gear change dog clutch 17 and the motor generator dog

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the same elements in Fig. 6, and a description thereof will be omitted.

*Sub 924* Fig. 7 is a schematic view of a transmission for a front engine front drive vehicle (an FF vehicle) to which the present invention is applied. A transmission input shaft 804 and a transmission output shaft 819 are arranged in an inner portion of a housing 850 so as to be in parallel to each other and freely rotate. The housing 850 is constituted by a substantially cylindrical main body portion 862, a clutch housing 851 and a differential gear housing 854 which are integrally formed, a front portion 863 mounted to a front end side of the main body portion 862 and an extension portion 864 mounted to a rear end side of the main body portion 862. A supporting portion 865 extending to a center side from an inner peripheral surface is formed in a rear end side of the main body portion 862, a partition wall portion 853 is formed in the front portion 863, the transmission input shaft 804 extends through the partition wall portion 853, and one end portion thereof extends to a bearing 852 mounted to a rear end side of the extension portion 864, whereby the transmission input shaft 804 is rotatably supported via the partition wall portion 853 and the bearing 852. A start clutch 803 is mounted to an end portion protruding into the clutch housing 851 of the transmission input shaft 804, and the transmission input shaft 804 is connected to an engine output shaft 802 via the start

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clutch 803. On the contrary, the transmission output shaft 819 is rotatably supported to bearings 852 respectively mounted to the partition wall portion 853 and a supporting portion 865. Further, a motor generator output shaft 810 is arranged on the same axis as the transmission output shaft 819. The motor generator shaft 810 is rotatably held by the bearings 852 respectively arranged in the supporting portion 865 and an inner surface of the extension portion 864. A motor generator 811 is installed within the extension portion 864, and a motor generator output shaft 810 is integrally formed with a rotor 860 thereof.

Further, a motor generator driven gear 808 is integrally mounted to the motor generator output shaft 810, and a motor generator drive gear 861 always engaging with the motor generator driven gear 808 is rotatably arranged on the same axis as the transmission input shaft 804. Reference numerals 809 denote a motor generator dog clutch, and has a function of engaging or disengaging the motor generator drive gear 861 with respect to the transmission input shaft 804. The differential gear housing 854 is formed in an outer side in a radial direction of the clutch housing 851 mentioned above, a differential gear carrier 858 holding a pinion 857 and a pair of right and left side gears 866 engaging with the pinion 857 are provided in an inner portion thereof, and a ring gear 856 is integrally mounted to the differential gear carrier 858. Then, a

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motor generator driven gear 908. Further, a high speed driven gear 905 and a transmission output shaft 919 are connected by pressing a high speed multi-plate clutch 914. At this time, a torque from the transmission input shaft 904 is transmitted according to a transmission course from the transmission input shaft 904 to the transmission output shaft 919 successively through the high speed drive gear 915, the high speed driven gear 905 and the high speed multi-plate clutch 914. Since the other structures are the same as those in Fig. 8, a description thereof will be omitted.

Fig. 9 is a schematic view showing a control device of a hybrid vehicle employing the Transmission shown in Fig. 7. Reference numerals 2000 in Fig. 9 denote driver's intention detecting means. The driver's intention detecting means normally corresponds to an acceleration pedal, a brake pedal and a shift lever. Reference numerals 1001 denote an engine, in the engine 1001, an amount of intake air is controlled by an electronically controlled throttle 1022 provided in an intake pipe (not shown), and an amount of fuel corresponding to the amount of air is injected from a fuel injection apparatus (not shown). Further, an ignition timing is determined from signals such as an air-fuel ratio, an engine rotational speed or the like determined by the amount of air and the amount of fuel. Reference numerals 2002 denote an engine control device. The engine control device 2002 is an apparatus for

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1009 a motor generator dog clutch. In the power train control device 2001, a target start clutch position is calculated so as to be transmitted to a start clutch control device 2003 by communicating means, whereby the start clutch 1003 is controlled. In the same manner, the high speed multi-plate clutch 1014 is controlled by a multi-plate clutch control device 2005, and the gear change dog clutch 1017 and the motor generator dog clutch 1009 are controlled by a dog clutch control device 2006.

Sub 929 Fig. 10 is an idiomatic view of a hybrid vehicle in which the Transmission shown in Fig. 7 is provided in a front wheel side. As shown in Fig. 10, it is possible to mount the Transmission to the automobile without adding the motor generator to the drive wheel side (for example, in a rear wheel side).

Fig. 11 is a schematic view of a system (a fourth embodiment of the present invention) in which a motor 300 is added between the engine 1 and the start clutch 3 in the Transmission shown in Fig. 1 and the high speed multi-plate clutch is arranged in a side of the transmission input shaft. The motor 300 is used for starting the engine 1 and driven by the engine 1 so as to generate power. Further, when reducing speed, the start clutch 3 is set to "ON" so as to regenerate. Further, in the case that the residual capacity of the battery is sufficient, the motor 300 can be used for assisting torque, whereby a great drive force can be

obtained. Further, the high speed drive gear 5 and the transmission input shaft 4 are connected by pressing the high speed multi-plate clutch 14. At this time, a torque from the transmission input shaft 4 is

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transmitted according to a transmission course from the transmission input shaft 4 to the transmission output shaft 19 successively through the high speed multi-plate clutch 14, the high speed drive gear 5 and the high speed driven gear 15. The other structures are the same as the structures shown in Fig. 1, the same reference numerals in Fig. 1 are attached to the same elements in Fig. 11, and a description thereof will be omitted.

10 In this case, the invention is not limited to the system structure according to each of the embodiments mentioned above, and for example, the engine may be a gasoline engine or a diesel engine. Further, the mechanism for transmitting the torque between the transmission input shaft and the electric rotary machine mentioned above can employ a mechanism capable of

15 transmission torque such as a CVT, a chain, a belt or the like, in addition to the gear train. The clutch mechanism for engaging and disengaging between the transmission input shaft and the electric rotary machine can employ an apparatus capable of selectively

20 transmitting and intercepting the torque, for example, a wet type multi-plate clutch, an electromagnetic clutch or the like. Further, the gear change mechanism in the invention may be structured such that four stages or

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As will be apparent from the above, according to the invention, the following technical advantages can be obtained:

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from the electric rotary machine as occasion demands and prevent the inertia torque of the electric rotary machine from applying to the engine side as a load.

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